

FR 400



The FR 400 machine has been designed to be integrated into medium and high speed packaging systems.

Mainly focused to bakery, confectionery and biscuits applications, this machine is a general use flow wrapper allowing to pack a wide range of products in different sectors (soaps, personal care products, ...)

The machine has been specially conceived to be integrated into automatic packaging systems, so the machine has a sturdy construction and high reliability for high requirements demanded by these applications. Its control system has also been designed for ease of operation and connectivity with other ancillary and general productivity equipment.

TECHNICAL CHARACTERISTICS

- Painted steel cantilever construction with its independent electric cabinet.
- Electronic machine equipped with independent servomotors synchronized by an electronic multi-axis control.
- Infeed conveyor with chain at one side to avoid dirt accumulation.
- Top reel holder with pneumatic reel fastening and automatic reel change.
- Long sealing system by four pairs of sealing rollers with a tiltable first pair..
- Motorized belt system at exit belt.
- Empty and badly sealed package rejector.
- 10" touch screen With graphic icons to adjust machine parameters, diagnostics and reporting.

TECHNICAL SPECIFICATIONS

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Product dimensions (All maximum or all minimum dimensions may not be attainable at the same time. Consult ULMA for other dimensions)	Length	20 - 300 mm
	Width	10 - 200 mm
	Height	10 - 100 mm
Maximum speed (Depending on product and film)	Up to 500 pack/min	
Packaging material	Heat sealable films: BOPP, PVC, PET, ... Cold sealing films	
Maximum roll diameter	ø 400 x 500 mm. wide	
Electrical specifications	Voltage	230/400 V. Three-phase ± 10% + Neutral + Ground - 50/60 Hz
	Power consumption	8 kW - 16 Amp. / 380 V. • 14 Amp. / 220 V.
Pneumatic consumption	From 0 to 60 l/min. / 6 bars. (depending on versión and options)	
Approximate weight	1.800 Kg.	



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